

Work Order ID 53000

October 20, 2009 2:18:33 PM



Page 1

Item ID: D3161-9

Accept



Setup Start



Revision ID: A2

Stop



Item Name: Hinge 17.0"

Start Date: 20/10/2009 Start Qty: 6.00

Cust Item ID:

Required Date: 27/10/2009 Req'd Qty: 6.00

Customer:

Reference:

Run Start



Approvals:

Process Plan: *PL*

Date: 09/10/20

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3161

Rev A2

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

(1) 72" Hinge makes (4) D3161-9 parts at 17" long Cut to length as per Dwg D3161

09/10/20 (8)

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

2) Sorlulzo

(8)

120

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

10/11/21 (8)

October 20, 2009 2:18:33 PM



Page 2

Accept

**Setup Start**

Stop

**Cust Item ID:**[illegible]

Abstract

Customer:

Reference:

Run Start



Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Operation Description

Set Up/ Run Hours

Draw Number	Draw Rev.	Plan Code
----------------	--------------	--------------

Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------------	---------------	------------------	----------------

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/21 *[Signature]*

MF
09-10-2

Picklist Print

October 20, 2009 2:18:37 PM

Page 1

Work Order ID: 53000

Parent Item: D3161-9RevA2

Parent Item Name: Hinge 17.0"


Comments:

Start Date: 20/10/2009

Required Date: 27/10/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20257-3-7200		Purchased	No			100	f	84.0000	9.9000			
												
Piano Hinge												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

84

101334

4

110267

19

111072

39

112612

22

JS 09/10/20

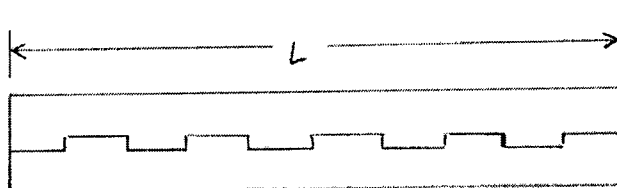
8x



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KF	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-135 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-150 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 53000

BS 09-10-20

NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.